

17-07-09

Work Order ID 163377

Tuesday, June 27, 2017 11:34:43 AM

163377

Page 2

Item ID: D5152-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Step Post
Start Date: 7/12/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 7/18/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.08				10	0		DAS 44 9-89 17-07-06
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION: WA002	0.00 0.04				10			DAS 6 9-89 JUL 10 2017
170 *170* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.40							17/7/12 J 17-07-11

Picklist Print

Tuesday, June 27, 2017 11:34:41 AM

Page 1

Work Order ID: 163377

163377

Parent Item: D5152-5

D5152-5

Parent Item Name: Fwd Step Post

Start Date: 7/12/2017

Required Date: 7/18/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750		Purchased	No			100	f	34.7770	0.025	0.105263			
M304RO 750									**		.375	17-07-09	DAS 39 9.89
304 SS Roundbar .750													

Location

Loc Qty

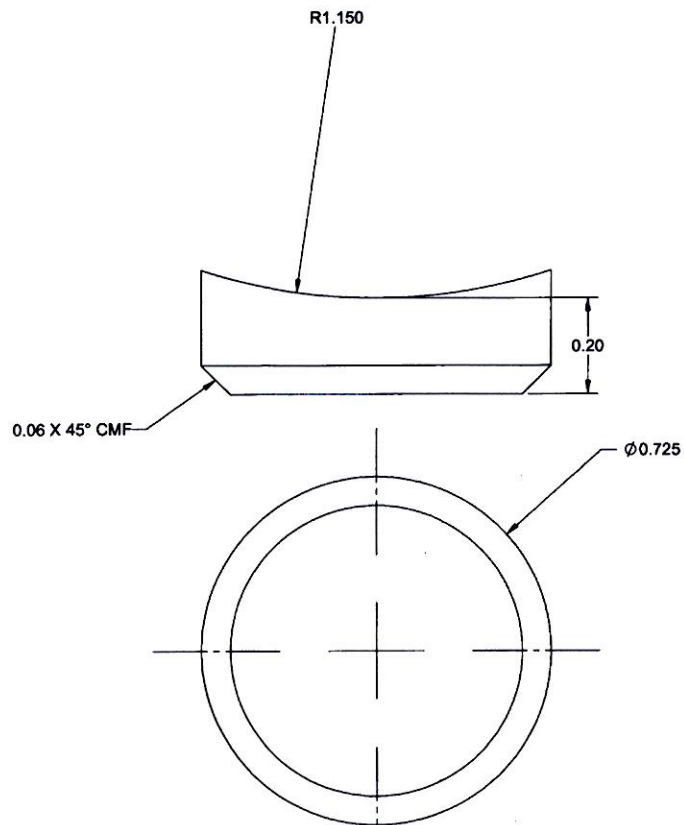
Loc Code

MAT	0.583	
M135512	0.583	
MAT028	7.62	
M137599	7.62	
MAT029	26.574	
M137175	1.774	
M137844	24.8	

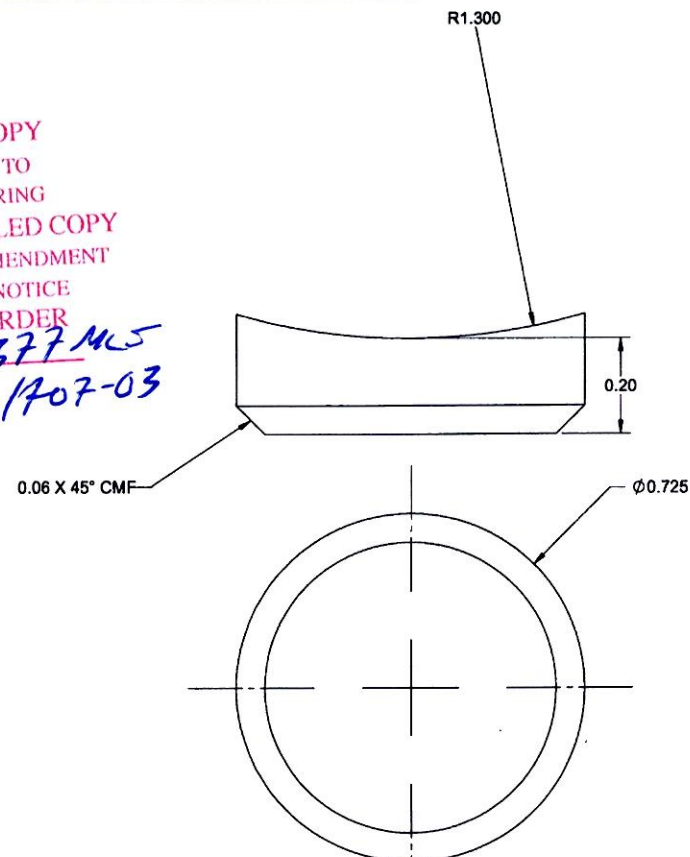
.375

43 1/2

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 163377 M5
1707-03



D5152-5 FWD STEP POST



D5152-7 AFT STEP POST

RELEASED

2015 FEB 09

- NOTES:
- 1) MATERIAL: AISI 304/316 SS ROUND BAR PER ASTM A276, REF DART SPEC M304R0.750
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.02 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	EPDMA		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5152	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	POST MOUNT	NTS
DATE	15.01.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	